



ST-MRAM for High Volume Commercial Memory

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Types of High-Volume Commercial Memory

Non-Volatile

- NAND Flash

- Charge storage on floating gate
- Very high density
- Fault-tolerance using ECC
- Limited write endurance



- NOR Flash

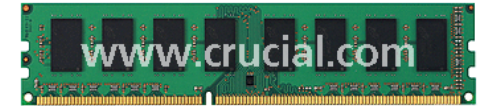
- Charge storage on floating gate
- High density
- Faster access than NAND
- Nearly 100% good bits (ECC)
- Limited write endurance



Volatile

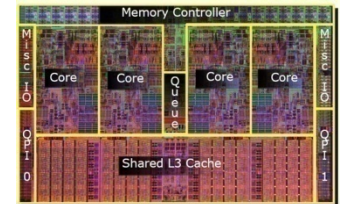
- DRAM

- ▶ Charge storage on capacitor
- ▶ High density
- ▶ “Infinite” read/write (Endurance)
- ▶ Nearly 100% good bits (ECC)



- SRAM

- ▶ 6 transistor latch
- ▶ Very fast read/write
- ▶ “Infinite” read/write
- ▶ 100% good bits (no ECC)



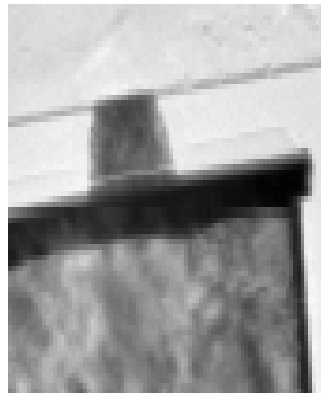
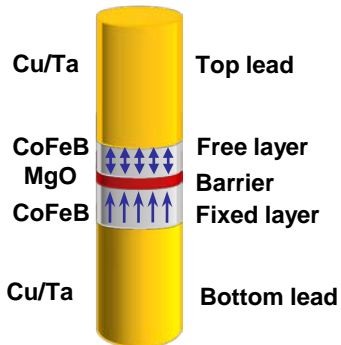
Alternate (non charge based) Storage Mechanisms

- Moving Atoms
 - PCM, CBRAM, RRAM (Filament, Metal Oxide), FeRAM, CNT, Molecular....

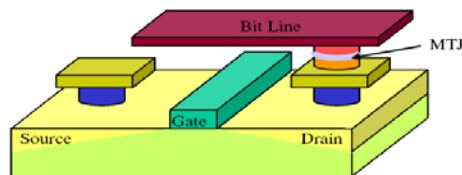
- Moving Spins
 - MRAM, STTRAM, Racetrack...

Spin Transfer Torque (STT) RAM

Technology: Magnetic Tunneling Junction (MTJ) device



MTJ



STTRAM cell

Advantages:

- No capacitor
- Very fast (<1ns) switching possible
- High endurance (>1E15 cycles)

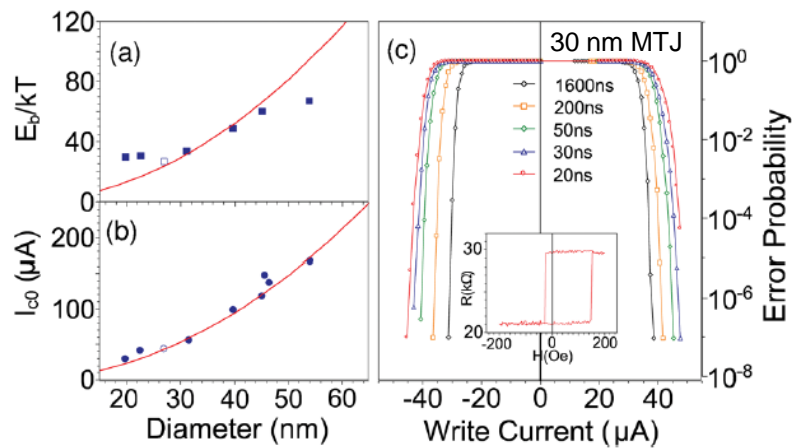
Disadvantages:

- Likely problems with:
 - Refresh, Soft Errors,
 - ECC likely required
- Programming current scaling requires more materials research
- System level solutions needed

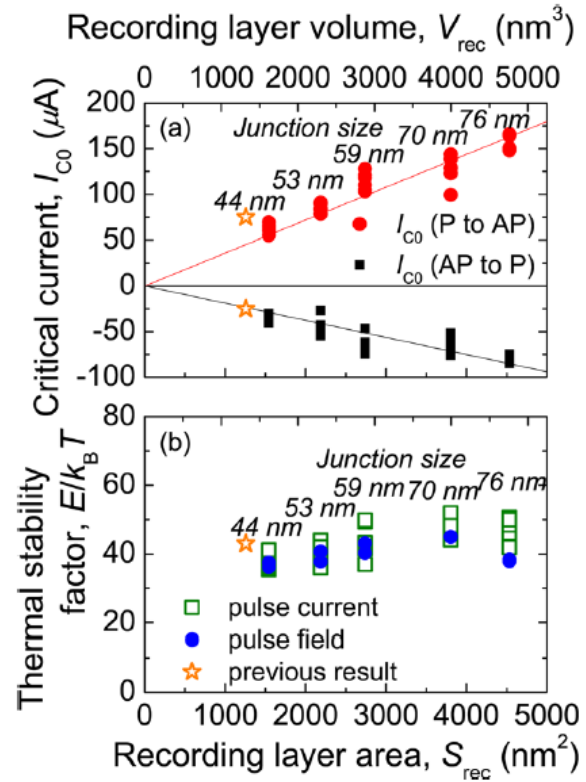
ST-MRAM Technology Challenges

- Physical mechanism of PMA still being understood/debated
- Memory cell concept not proven in high-density array or at leading edge lithography
- Manufacturing concerns of complex stack of many (~8) thin (~sub-1nm to 10nm) layers
- High current selector device needed, limiting cell size
- Fastest switching (~1ns) requires high current (~1mA)
- Scalability not demonstrated and concerns about thermal fluctuations (retention) and writing voltage/current (reliability)

Scalability - Retention vs. Write Current



IBM; M. Gajek et al., *Appl. Phys. Lett.* 100, 132408 (2012)



Tohoku Univ.; H. Sato et al., *Appl. Phys. Lett.* 99, 042501 (2011)

High Volume Manufacturing (HVM) - Challenges and Gaps

MTJ Stack Deposition

- Complex stack of multiple films with thickness control at < 0.1 nm

MTJ Stack Etch

- Subtractive removal of multi-layer metal stack for on pitch features at < 30 nm

Film Metrology

- Composition and thickness measurement with < 0.1 nm accuracy

Market Opportunities

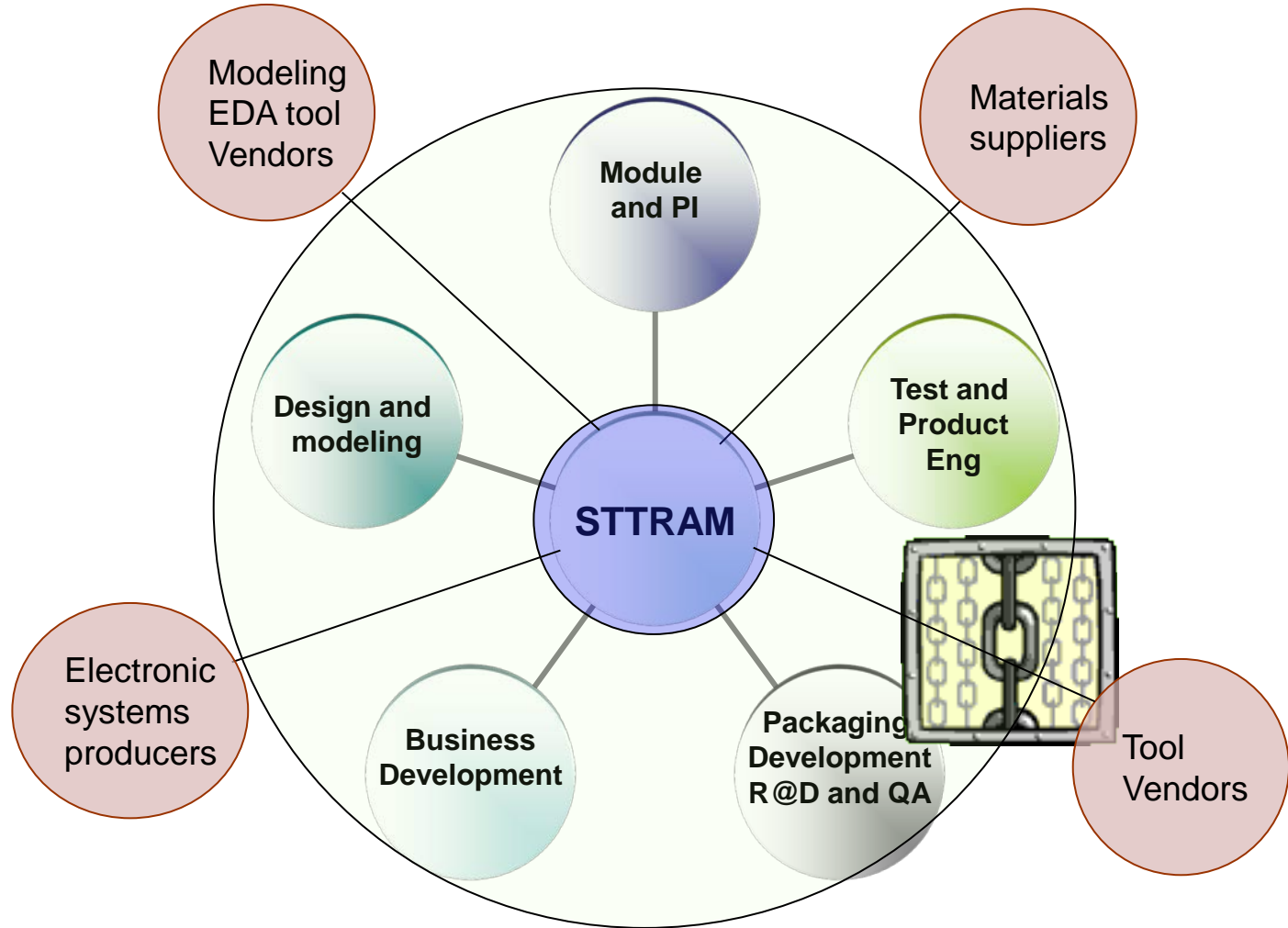
- Meet “Always On/Always Connected” requirements of newer/future operating systems without limiting memory capacity
 - Translates to very long standby battery life - key feature of ultra-thin notebooks and other mobile platforms
- Hybrid storage-class memory – use ST-MRAM as a cache/write-buffer in conjunction with a slower/higher density NV memory type
 - Eliminates the risk of losing buffer contents due to power loss



Market Opportunities

- Replace Flash-backed/NVDIMMs
 - NVDIMMs are a step forward from battery-backed DIMMs; ST-MRAM DIMMs can continue the progression
 - Eliminate super-caps, use a single memory type, simplify system implementation

Technology Deployment – IDM perspective



Summary

- ST-MRAM is a promising emerging memory technology
- Socket level replacement of DRAM is highly unlikely
- Technology has potential to serve and enable new value-add applications